

Product Guide

High Performance Adhesives

Industrial Adhesives • Hochwertige Industrieklebstoffe



PARSON ADHESIVES INC



- ISO Certified Company
- REACH Registered Company
- Military Specification products
- DIN-DVGW, WRAS & NSF Approved products

ANAEROBIC ADHESIVES

Sonlok	Threadlocker	Schraubenfest	Max Ø	Viscosity/cps	Colour
3221	Low Strength	Niedrigfest	¼"	100-150	■
3222	Low Strength	Niedrigfest	¼"	1000	■
3225	Medium Strength	Mittelfest	1½"	5900-10300	■
3242	Medium Strength	Mittelfest	1½"	1200	■
3243	Medium Strength	Mittelfest	1½"	2250	■
3246	Medium Strength (200°C)	Mittelfest (200°C)	1½"	2600	■
3262	Medium/High Strength	Mittel/Hochfest	1½"	2400	■
3266	High Strength (230°C)	Hochfest (230°C)	1½"	3500-9000	■
3270	High Strength	Hochfest	1½"	490	■
3271	High Strength	Hochfest	1½"	500	■
3272	High Strength (230°C)	Hochfest (230°C)	2"	9500	■
3275	High Strength	Hochfest	2"	7000	■
3277	High Strength	Hochfest	2"	7000	■
3290	High Strength	Hochfest	¼"	12	■
3294	High Strength	Hochfest	½"	35	■

Sonlok	Thread Sealant	Rohrgewindedicht	Max Ø	Viscosity/cps	Colour
3511	Low Strength	Niedrigfest	R2"	24000-80000	□
3564	Low Strength	Niedrigfest	R2"	90500	□
3565	Low Strength	Niedrigfest	R3"	300000	□
3567	Low Strength (200°C)	Niedrigfest (200°C)	R3"	540000	□
3576	Low Strength (200°C)	Niedrigfest (200°C)	R2"	3000-6000	■
3542	Medium Strength	Mittelfest	R¾"	525-1850	■
3545	Medium Strength	Mittelfest	R2"	14000	■
3554	Medium Strength	Mittelfest	R2"	2500	■
3571	Medium Strength	Mittelfest	R2"	2000	■
3572	Medium Strength	Mittelfest	R2"	17000-50000	□
3577	Medium Strength	Mittelfest	R3"	24000-80000	■
3579	Medium Strength	Mittelfest	R2"	20000	■
3592	Medium Strength	Mittelfest	R3"	350000	□
3569	High Strength	Hochfest	R2"	400	■
3586	High Strength	Hochfest	R2"	4000-6000	■
3580	Special (200°C)	Spezial (200°C)	R3"	350000	□
3540	Special	Spezial	R2"	7000-12000	■
3555	Special (200°C)	Spezial (200°C)	R3"	500000-750000	□

Sonlok	Retainer	Fügeverbindung	Gap Fill	Viscosity/cps	Colour
3609	Medium Strength	Mittelfest	0.13mm	125	■
3641	Medium Strength	Mittelfest	0.20mm	1000	■
3675	Medium Strength	Mittelfest	0.13mm	125	■
3603	High Strength	Hochfest	0.10mm	120	■
3635	High Strength	Hochfest	0.25mm	2100	■
3640	High Strength (200°C)	Hochfest (200°C)	0.18mm	640	■
3648	High Strength (175°C)	Hochfest (175°C)	0.15mm	500	■
3680	High Strength	Hochfest	0.15mm	1200	■
3638	Maximum Strength	Superfest	0.25mm	2500	■
3620	Special (230°C)	Spezial (230°C)	0.25mm	8400	■
3660	Special	Spezial	0.50mm	1.225000	■
3660	Anaerobic & UV Curable	Anaerob & UV Härtend	0.13mm	500	■
3661	Anaerobic & UV Curable	Anaerob & UV Härtend	0.25mm	2000	■

Sonlok	Gasketing	Flächendichtung	Gap Fill	Viscosity/cps	Colour
3504	Rigid	Fest	0.76mm	500000-1200000	■
3510	Rigid (200°C)	Fest (200°C)	0.20mm	188000-500000	■
3509	Flexible	Flexibel	0.20mm	65000-200000	■
3515	Flexible	Flexibel	0.50mm	275000-950000	■
3518	Flexible	Flexibel	0.50mm	800000-3750000	■
3573	Semi Rigid	Halbfest	0.20mm	19000-60000	■
3574	Semi Rigid	Halbfest	0.20mm	30000-100000	■

SPECIAL ADHESIVES

Copper Seal	Pipe Bonder	Rohr- & Fittingkleber	Viscosity/cps	Colour
5000	High Strength (160°C)	Hochfest (160°C)	500-800	■

Inox Seal	Special Compound	Fügeverbindung	Viscosity/cps	Colour
3440	Stainless Steel, Plastic	Edelstahl, Kunststoff	1000-2600	■
3760	Stainless Steel, Metal	Edelstahl, Metall	1250-4250	■

UV CURABLE ADHESIVES

Parlite	Application	Anwendung	Lamp Intensity	Colour
4000	Optical Industry	Optikbereich	350-380 Nm	■
4100	Industrial Sector	Industriebereich	350-380 Nm	■
4400	Medical Devices	Medizinbereich	350-380 Nm	■
4700	Electronic Devices	Elektronikbereich	350-380 Nm	■

STRUCTURAL ADHESIVES

Parbond	Epoxy Adhesive	Epoxyd Klebstoff	Temp.	min	Colour
5105	Multi Purpose, Low Odour	Universal, Geruchsarm	120°C	4-6	■
5150	Multi Purpose, Clear	Universal, Glasklar	120°C	4-6	■
5329	Multi Purpose, Low Odour	Universal, Geruchsarm	120°C	25-30	■
5300	Multi Purpose, Clear	Universal, Glasklar	120°C	25-30	■
5350	Multi Purpose	Universal	120°C	35-45	■
5120	Industrial Assembly	Industrielle Anwendungen	120°C	20-30	■
5140	Multi Purpose, Flexible	Universal, Flexibel	120°C	60-70	■
5125	Potting & Encapsulating	Vergießen & Einkapseln	120°C	60-80	■
5894	Potting & Encapsulating	Vergießen & Einkapseln	120°C	60-90	■
5141	Steel/Aluminium/Plastic	Stahl/Aluminium/Kunststoff	150°C	4-6	■

Parbond	Polyurethane	PU Klebstoff	Shore	min	Colour
6100	Plastic/Alu, Rigid	Kunststoff/Alu, Fest	80D	½	■
6101	Plastic/Alu, Rigid	Kunststoff/Alu, Fest	80D	1	■
6105	Plastic/Alu, Rigid	Kunststoff/Alu, Fest	80D	5	■
6120	Plastic/Alu, Rigid	Kunststoff/Alu, Fest	80D	20	■
6160	Plastic/Alu, Rigid	Kunststoff/Alu, Fest	80D	60	■
6205	Plastic/Alu, Semi Rigid	Kunststoff/Alu, Halbfest	65D	5	■
6305	Plastic/Alu, Flexible	Kunststoff/Alu, Flexibel	65D	5	■
6315	Plastic/Alu, Flexible	Kunststoff/Alu, Flexibel	85A	15	■

Partite	Methacrylate	MMA Klebstoff	Ratio	min	Colour
7302	Steel/Alu/Plastic/Wood, etc	Stahl/Alu/Kunststoff/Holz, etc	1:1	2-3	■
7300	Steel/Alu/Plastic/Wood, etc	Stahl/Alu/Kunststoff/Holz, etc	1:1	4-6	■
7310	Steel/Alu/Plastic/Wood, etc	Stahl/Alu/Kunststoff/Holz, etc	1:1	15-18	■
7330	Steel/Alu/Plastic/Wood, etc	Stahl/Alu/Kunststoff/Holz, etc	1:1	25-30	■
7350	Steel/Alu/Plastic/Wood, etc	Stahl/Alu/Kunststoff/Holz, etc	1:1	40-45	■
7401	Horn/Metal/Wood	Horn/Metall/Holz	10:1	½	■
7405	Stainless Steel/Alu, etc	Edelstahl/Aluminium, etc	10:1	8-12	■
7420	Stainless Steel/Alu, etc	Edelstahl/Aluminium, etc	10:1	4-6	■
7422	Stainless Steel/Alu, etc	Edelstahl/Aluminium, etc	10:1	17-22	■
7425	Stainless Steel/Alu, etc	Edelstahl/Aluminium, etc	10:1	30-35	■
7440	Stainless Steel/Plastic	Edelstahl/Kunststoff	10:1	40-45	■
7475	Stainless Steel/Plastic	Edelstahl/Kunststoff	10:1	70-75	■
7490	Stainless Steel/Plastic	Edelstahl/Kunststoff	10:1	90-120	■
7504	Stainless Steel/Metal	Edelstahl/Metall	10:1	4-6	■
7510	Stainless Steel/Metal	Edelstahl/Metall	10:1	12-18	■

CYANOACRYLATE ADHESIVES

Parfix	Multi Purpose	Universal	Viscosity/cps	Colour
3401	Multi Purpose	Universal	80-120	■
3404	Plastic/Rubber	Kunststoff/Gummi	80-100	■
3406	Multi Purpose/EPDM	Universal/EPDM	20	■
3409	Wood/Plastic/Ceramic	Holz/Kunststoff/Keramik	Gel	■
3412	Glass/Metal/Plastic	Glas/Metall/Kunststoff	3-5	■
3414	Plastic/Vinyl/Latex	Kunststoff/Vinyl/Latex	70-100	■
3416	Plastic/Metal/Rubber	Kunststoff/Metall/Gummi	1500	■
3417	Multi Purpose	Universal, Fließfähig	2-4	■
3420	Multi Purpose	Universal, Fließfähig	2-5	■
3422	MDF/Wood/Plastic	MDF/Holz/Kunststoff	2500	■
3454	High Performance	Hochleistungsklebstoff	Gel	■
3471	Wood/Plastic/Leather	Holz/Kunststoff/Leder	700	■
3495	Wood/Plastic/Rubber	Holz/Kunststoff/Gummi	45	■
4105	High Performance	Hochleistungsklebstoff	1-5	■

Parfix	Electronic	Elektronik	Viscosity/cps	Colour
3382	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	5000	■
3444	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	700	■

Parfix	High Temperature	Hochtemperatur	Viscosity/cps	Colour
3203	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	300-400	■
3204	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	4000-4500	■
3205	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	Gel	■
3211	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	2550-3000	■
3212	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	11800-13500	■
3498	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	11800-13500	■

Parfix	Flexible	Flexibel	Viscosity/cps	Colour
3380	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	450	■
3410	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	2600-3300	■
3411	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	5000-6000	■
3426	Rubber/Metal/Plastic	Gummi/Metall/Kunststoff	Gel	■
3480	Rubber/Aluminium	Gummi/Aluminium	300	■

Parfix	Metal-Rubber	Metall-Gummi	Viscosity/cps	Colour
3415	Steel/Alu/Rubber	Stahl/Alu/Gummi	1500	■
3430	Stainless Steel/Rubber	Edelstahl/Gummi	80-100	■
3493	Steel/Alu/Rubber	Stahl/Alu/Gummi	2	■
3496	Steel/Alu/Rubber	Stahl/Alu/Gummi	100-150	■

Parfix	Low Odour	Geruchsarm	Viscosity/cps	Colour
3403	Jewels/Metal/Glass	Juwelen/Metall/Glas	1000-1100	■
3460	Jewels/Metal/Glass	Juwelen/Metall/Glas	45	■
3408	Jewels/Metal/Glass	Juwelen/Metall/Glas	3-5	■

CYANOACRYLATE ACCESSORIES

Parfix	Surface Preparation	Vorbereitung	Dry Time/sec	Colour
01155	Accelerator	Aushärtebeschleuniger	< 30	■
03770	PA/PP Primer	PA/PP Haftvermittler	< 30	■

Parfix	Miscellaneous	Diverse	Dry Time/sec	Colour
00001	Extension Tip	Dosierspitze	-	■
01003	Cyanoacrylate Filler	Cyanoacrylat Füllstoff	-	■
01122	Cyanoacrylate Debonder	Cyanoacrylat Entferner	< 30	■